## eile EPX 300

# Two-Component, Adhesion Promoter and Corrosion-Preventive Epoxy Resin-Based Mortar

### **Description**

eile EPX 300 is a two-component, fluid consistency, solvent-free material designed to prevent the corrosion of steel reinforcement and improve adhesion between old and new concrete. It is an epoxy resin-based material.

#### Areas of Use

- In areas where corrosion prevention is required
- To enhance the adhesion between old and new concrete
- For bonding materials such as concrete, steel, and iron to each other

#### **Product Features**

- Easy to apply
- Can be applied with a brush or roller
- Protects reinforcement from moisture and prevents corrosion
- Provides protection against abrasion and corrosion
- Ensures excellent bonding between two concrete layers
- Solvent-free

### **Application Procedure**

### **Surface Preparation**

Surfaces must be clean and solid. Remove any residues that reduce adhesion, such as oil, grease, paint, rust, or paraffin, and loose particles should be cleaned using air or mechanical methods.

### **Mixing**

Component B should be slowly added to component A and mixed with a low-speed mixer for approximately 3-4 minutes until a homogeneous mixture is obtained. After the initial mixing, the mixture must be transferred to a clean container and mixed again. After this process, the material is ready for use.

#### Mixing Ratio

Component A / Component B: 3/1 (by weight)

### **Application Method**

The mixed homogeneous material is applied to the surface with a brush or roller. When used as an adhesion promoter, the new concrete should be poured onto the old concrete while *eile EPX 300* is still wet.

#### Consumption

0.8-1 kg/m<sup>2</sup>, depending on the surface

#### Points to Consider

- Application should not be done in extreme heat, windy, or rainy weather. It should also not be applied when the ambient temperature is below +10°C or above +35°C.
- For applications in extremely cold weather, the ambient and surface temperature should be maintained with heaters.
- The application should be performed by experienced professionals.
- To ensure the material fully cures, the ambient and surface temperatures should remain within the recommended range.

### **Cleaning of Tools**

Tools should be cleaned with *Pomex* thinner.

### **Packaging**

Set: 4.5 kg

- Component A: 3.375 kg tin container
- Component B: 1.125 kg tin container

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### **Technical Specifications**

Structure of the A component: epoxy resin

Material B component: epoxy resin

hardener

**Gel time** 30 minutes ( 20 °C )

Application thickness

Concrete adherence

≥ 2,5 N/mm<sup>2</sup>

min. 10 mm max. 40 mm

Mechanical strength

strength

time 7 days ( 20 °C )

### Storage

Store in its unopened original packaging at temperatures between +5°C and +35°C. Protect from direct sunlight and frost. Opened products should be stored in their original packaging with the lid tightly closed.

#### **Shelf Life**

12 months from the production date. The production date is indicated on the packaging.

Safety Recommendations: During application, appropriate workwear, protective gloves, goggles, and masks in accordance with occupational health and safety regulations must be worn. Avoid contact with skin and eyes; if contact occurs, wash thoroughly with plenty of water. In case of ingestion, seek medical attention immediately. Store out of the reach of children. No food or drink should be kept in the areas where the application is taking place.

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